

Small Molecule Process R&D and Manufacturing

To consistently deliver value-added scientific solutions with speed and quality, while ensuring safety and compliance



Chemistry and Technologies

- Coupling Chemistry (Heck, Suzuki)
- Fluorination/Bromination
- Hazardous Chemistry
 - Azide
 - Cyanations
 - Nitrations
 - Lithium/Borane
 - DIBAL/Sodium Borohydride
 - POCl_3
- Peptides
- Pressure reductions/reactions (up to 25 bar)
- Chemo/Biocatalysis
- Flow processing
- Large Scale Chromatography

Operational Capabilities

- Active across three sites for security of supply
- 9 process blocks, 265+ KL capacity across three site 100L to 6000L, SS, GLMS, Hastelloy
- Milling
- cGMP and Non-GMP available
- HPAPI facility – to $1 \mu\text{g} / \text{m}^3$ (OEB 4)
- Operating pressure: full vac to 25 bar
- Operating temperature: -80°C to 170°C
- World class analytical support
- Comprehensive set of analytical capabilities performed 100% in-house (nGMP& GMP)

Highlights:

- 3000+ scientists
- 450+ global clients
- Collaborations with 7 out of the 10 top pharma companies
- 74 NCE projects
- Sales diversity - North America (60%), Europe (30%), Asia Pacific (10%)
- Over 15 independent customer audits in FY 2020-21

Formulation Development

- Salt/Co-crystal/Polymorph studies
 - Solid orals, liquids, injectable, ophthalmic and semisolids
 - Integrated DS/DP development & supply
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- Supported by multiple state-of-the-art facilities
 - world-class scientific talent pool
 - Culture of safety and compliance always

Regulatory and EHS



Let's begin the conversation

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